Cont	ents	Page
Europ	ean foreword	4
1	Scope	<i>6</i>
2	Normative references	6
3	Terms and definitions	
4	Characteristics	ç
* 4.1	Load bearing capacity	
4.2	Protection of combustible materials	
4.3	Carbon monoxide emission (CO)	
4.4	Nitrogen oxides (NO _x) emissions	Ç
4.5	Emission of organic gaseous compounds (OGC) emissions	9
4.6	Particulate matter (PM) emissions	
4.7	Safety and accessibility in use	
4.7.1	General	
4.7.2	Flue gas outlet temperature at nominal heat output	10
4.7.3	Flue gas outlet temperature at part load heat output	
4.7.4	Minimum flue draught at nominal heat output	11
4.7.5	Minimum flue draught at part load heat output	
4.7.6	Flue gas mass flow at nominal heat output	
4.7.7	Flue gas mass flow at part load heat output	
4.7.8	Fire safety of installation to the chimney	
4.8	Energy economy and heat retention	
4.8.1	Space heat output at nominal heat output	
4.8.2	Water heat output, if existing at nominal heat output	
4.8.3	Efficiency at nominal heat output	
4.8.4	Space heat output at part load heat output	
4.8.5	Water heat output, if existing at part load heat output	
4.8.6	Efficiency at part load heat output	
4.8.7	Seasonal space heating efficiency at appliance's nominal heat output	
4.8.8	Energy efficiency	
4.8.9	Electric power consumption at nominal heat output, if existing	
	Electric power consumption at part load heat output, if existing	
	Standby mode power consumption, if existing	
4.9	Environmental sustainability	14
5	Descriptive features	15
5.1	Data for potential use with room ventilation systems: type of appliance (in relation	
	to its tightness to the room)	
5.1.1	General	
5.1.2	Tightness related to CO-emission	
5.1.3	Overall tightness	
5.2	Data for the building's statics: appliance's mass	
5.3	Materials and construction elements	
5.3.1	General	
5.3.2	General stresses	
5.3.3	Integral boiler or heat exchanger	
5.4	Risk of burning fuel falling out	18

5.5	Temperature rise in the fuel storage	18
5.5.1	Temperature rise in the fuel hopper	18
5.5.2	Safety against back burning through the fuel conveyor system	18
5.6	Temperature rise of the operating components	18
5.7	Spillage of flue gases into the room	19
5.7.1	Possible spillage of CO, if relevant for the fuel type	19
5.7.2	Safety test for spillage of combustion gas and discharge of embers	19
5.7.3	Open operation	
5.8	Cleanability	
5.8.1	Heating surfaces	
5.8.2	Flueways	
5.8.3	Ashpan	19
5.8.4	Bottomgrate	19
5.8.5	Damper	19
5.8.6	Fan-cut-out-device	20
5.9	Strength and leak tightness of boiler shells	
_	Assessment and verification of constancy of performance - AVCP	
6		
6.1	General	
6.2	Assessment of performance	
6.2.1	General	
6.2.2	Test samples, testing and compliance criteria	
6.3	Verification of constancy of performance	
6.3.1	Factory production control (FPC)	22
Annex	A (normative) Test methods	27
Annex	FA (normative) Measurement positions for conveyor systems	34
Annex	z ZA (informative) Relationship of this European Standard with Regulation (EU) No.	0.0
	305/2011	38
ZA.1	Scope and relevant characteristics	38
ZA.2	System of Assessment and Verification of Constancy of Performance (AVCP)	41
ZA.3	Assignment of AVCP tasks	42
	400CIMILLIA	
	Assignment of AVCP tasks	

European foreword

This document (EN 16510-2-6:2022) has been prepared by Technical Committee CEN/TC 295 "Residential solid fuel burning appliances", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by November 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14785:2006 as amended and corrected. In relation to EN 14785:2006 as amended and corrected the following changes have been made:

- measurement methods for NO_x, hydrocarbon and particulate matter emissions for solid fuel burning appliances;
- specifications for classification of solid fuel burning appliances and system boundaries for room sealed appliances;
- requirements for the safety of solid fuel burning appliances with water-bearing components added;
- Annex ZA updated according to requirements of M/577;
- energy efficiency and energy class labelling and seasonal space heating efficiency added;
- requirements for environmental sustainability added.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association.

For relationship with (EU) Regulation 305/2011, see informative Annex ZA, which is an integral part of this document.

The structure of EN 16510, Residential solid fuel burning appliances, is as follows:

- Part 1: General requirements and test methods;
- Part 2-1: Roomheaters;
- Part 2-2: Inset appliances including open fires;
- Part 2-3: Cookers;
- Part 2-4: Independent boilers Nominal heat output up to 50 kW;
- Part 2-5: Slow heat release appliances;
- Part 2-6: Mechanically by wood pellets fed roomheaters, inset appliances and cookers.

Other sections of Part 2 will be added to cover residential solid fuel burning appliances not included in parts 2-1 to 2-6.

4 UNI EN 16510-2-6:2023

Subclauses and Figures which are additional to those in EN 16510-1:2022 are numbered starting with 601. Annexes which are additional to those in EN 16510-1:2022 are numbered starting with FA.

For inset pellet appliances and especially their testing, additional information from EN 16510-2-2:2022 is relevant.

For pellet cookers and especially their testing, additional information from EN 16510-2-3:2022 is relevant.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

UNI EN 16510-2-6:2023 5

1 Scope

This document is applicable to mechanical by wood pellets fed roomheaters, inset appliances and cookers up to 50 kW nominal heat output.

The intended use of the appliances is space heating in residential buildings and can be cooking. They can be fitted with a boiler (integral part of the appliance containing water to be heated up) for the supply of hot water for central heating systems.

These appliances typically use auxiliary energy which is measured in this document as well. They can be operated with either natural draught or fan-assisted combustion air.

NOTE A fan-assisted appliance does still operate under negative pressure in the flue gas system.

These appliances burn wood pellets only as specified. They only operate with the firedoors closed.

This document is not applicable to appliances:

- with boiler intended for water systems having water temperatures above 110 °C and 3 bar;
- with boiler intended for water systems having direct contact with sanitary hot water;
- intended to be used with a pure horizontal exhaust (through the building wall);
- with flue gas condensation in the appliance;
- switching on/off for part load operation.

This document specifies procedures for assessment and verification of constancy of performance (AVCP) of characteristics of mechanical by wood pellets fed roomheaters, inset appliances and cookers.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document.

EN 15456:2008, Heating boilers — Electrical power consumption for heat generators — System boundaries — Measurements

EN 15804:2012+A2:2019, Sustainability of construction works — Environmental product declarations — Core rules for the product category of construction products

EN 16510-1:2022, Residential solid fuel burning appliances — Part 1: General requirements and test methods

EN 16510-2-2:2022, Residential solid fuel burning appliances — Part 2-2: Inset appliances including open fires

EN 16510-2-3:2022, Residential solid fuel burning appliances — Part 2-3: Cookers

6 UNI EN 16510-2-6:2023